

Material - ASTM A608 Grade HE 35

Standard Specification for Castings, Iron-Chromium and Iron-Chromium-Nickel Alloy Castings for Heat-Resistant

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A608 Grade HE 35 Iron-Chromium and Iron-Chromium-Nickel Alloy Castings for Heat-Resistant

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.400	As - Cast	
Silicon	Si %	0.500 - 2.000		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	26.000 - 30.000		
Nickel	Ni %	8.000 - 11.000		
Molybdenum	Mo %	0.500 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	585 min.
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	9 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J93403	UNS	USA	Casting
SCH 18	JIS	Japan	Casting
SCH 17	JIS	Japan	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.